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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/658,460	09/10/2003	Myounggoo Lee	101136-00095	2221

7590 05/23/2006

AREN'T FOX KINTNER PLOTKIN & KAHN, PLLC  
Suite 400  
1050 Connecticut Avenue, N.W.  
Washington, DC 20036-5339

EXAMINER
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MCDONALD, RODNEY GLENN

ART UNIT	PAPER NUMBER
1753	

DATE MAILED: 05/23/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

<b>Office Action Summary</b>	<b>Application No.</b>	<b>Applicant(s)</b>
	10/658,460	LEE ET AL.
	<b>Examiner</b> Rodney G. McDonald	<b>Art Unit</b> 1753

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

#### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

- 1) Responsive to communication(s) filed on 4-11-06.  
 2a) This action is FINAL.                    2b) This action is non-final.  
 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

- 4) Claim(s) 1-6 is/are pending in the application.  
 4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.  
 5) Claim(s) \_\_\_\_\_ is/are allowed.  
 6) Claim(s) 1-6 is/are rejected.  
 7) Claim(s) \_\_\_\_\_ is/are objected to.  
 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

- 9) The specification is objected to by the Examiner.  
 10) The drawing(s) filed on \_\_\_\_\_ is/are: a) accepted or b) objected to by the Examiner.  
     Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
     Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  
 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  
 a) All    b) Some \* c) None of:  
 1. Certified copies of the priority documents have been received.  
 2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.  
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

- |  |   |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)  | 4) <input type="checkbox"/> Interview Summary (PTO-413)<br>Paper No(s)/Mail Date. _____ . |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)                                     | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152)               |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)<br>Paper No(s)/Mail Date _____ . | 6) <input type="checkbox"/> Other: _____ .  |

**DETAILED ACTION**

***Continued Examination Under 37 CFR 1.114***

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 4-11-06 has been entered.

***Claim Rejections - 35 USC § 103***

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

Claims 1-3, 5 and 6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gopalraja et al. (U.S. Pat. 6,193,855) in view of Shimamura et al. (U.S. Pat. 4,963,239).

For claim 1, Applicant requires a bias sputtering film forming process for forming a thin film by applying both voltages of a cathode voltage and a substrate bias voltage, wherein a thin film is formed on a substrate whereon an irregularity is formed in the state wherein only the cathode voltage out of said both voltages applied, and sputtering film forming is performed while continuously varying said substrate bias voltage so that the thickness of said thin film formed on the surfaces on the sidewalls and on the bottoms of said irregularity is substantially uniform, wherein said substrate bias voltage corresponds to a stored value in a database stored in a control system.

For claim 3, Applicant requires the sputtering particles to be substantially vertically entering the substrate.

For claim 5, Applicant requires a bias sputtering film forming apparatus comprising an AC power source or a DC power source of variable output against substrate electrodes and a control system wherein the control system makes the cathode voltage set to a predetermined voltage previously, stores the substrate bias voltage value when the substrate is apart from the target by a predetermined distance and the thickness distribution of thin films on each of said surfaces corresponding to said substrate bias voltage value as reference data, and controls the output of said power source such that it is continuously varied based on bias voltage functions produced by selecting the substrate bias voltage value from the database, that makes

said film thickness substantially uniform from said reference data when each of said surfaces is formed.

For claim 2, Applicant requires the cathode voltage to be varied while varying the substrate bias voltage.

For claim 6, Applicant requires the apparatus further comprises a power source of variable output against said cathode, wherein said control system also varies the cathode voltage by controlling the output of said cathode power source, said bias sputtering film forming performed by controlling the output of said substrate power source based on said bias voltage functions.

Gopalraja discloses a sputtering process whereby a DC bias is supplied to the target and a DC bias is supplied to the substrate (col. 5, l. 2-6). The sputtering involves filling a substrate via (Figures 1 and 2). There are two phases to the sputtering. In the first phase, bias is supplied to the target and no bias is supplied to the substrate (col. 7, l. 34-42). In the second phase, the target bias is terminated (col. 8, l. 24-26) and a variable bias is applied to the substrate (Figure 6). In the first phase, more material is deposited on the sidewalls than on the bottom of the via (col. 7, l. 44-48) and thus, an irregularity is present. As can be seen From Figures 5 and 6, the bias to the substrate and target are varied. During the second phase, the sputtered particles are substantially vertical (col. 8, l. 26-44). The substrate bias and target bias are controlled by a controller (Figure 3). Gopalraja discloses the power source to be variable to the target and substrate (Figures 5 and 6) and to be controlled by a controller (Figure 3). As can be seen in Figure 6, the system continuously cycles through the different

phases. Thus, the substrate is continuously varied because the phases are continuously cycled.

The difference between the present claims is that the substrate bias voltage corresponding to a stored value in a database stored in a control system is not discussed.

Shimamura et al. teach that a bias applied to a substrate can utilize a computer for controlling the biasing conditions. The computer stores substrate bias voltages in data files. The data files are used selectively during the film forming process. (Column 10 lines 40-47) A method of applying a bias voltage to the substrate by using a radio frequency power is shown in Fig. 6. In Fig. 6 the first power applied to the substrate 102 is 200 W for a large voltage amplitude 601, and the second power applied to the substrate 102 is 10 W for a small voltage amplitude 602. The positive and negative voltage amplitudes of the first and second voltages with respect to zero volts are equal to each other. (Column 11 lines 47-60) During the film forming process, the biasing condition can be stabilized by detecting the substrate bias voltage and controlling the output of the radio frequency power supply 120 through a feedback circuit 151 to vary the level of the voltage waveform shown in Fig. 10 so that the substrate bias voltage will meet the data included in the file. (Column 12 lines 42-48) The object is to control the substrate bias so that the film has a uniform film thickness distribution. (Column 5 lines 40-48)

The motivation for utilizing a database for controlling the bias voltage is that it allows for forming a film with uniform thickness distribution. (Column 5 lines 40-48)

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have modified Gopalraja et al. by utilizing a database to control the bias voltage as taught by Shimamura et al. because it allows for forming a film with uniform thickness distribution.

Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Gopalraja et al. in view of Shimamura et al. as applied to claims 1-3, 5 and 6 above, and further in view of Yamamoto (US 2002/0173144 A1).

For claim 4, Applicant requires the thin film to be used as a barrier layer or a seed layer for electrolytic plating.

Gopalraja is described above, but does not disclose what the deposited layer would be for. The disclosure is merely a teaching of how to adequately deposit a layer in a via of a substrate.

Yamamoto discloses that to when making a semiconductor integrated circuit, it is conventional to fill the recessed portion of the trench or via with a metal film such as copper by electrolytic plating after a copper seed layer is deposited by sputtering [0007]. When depositing the seed layer, it is conventionally to use a substrate bias to improve the substrate coverage [0012].

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of Gopalraja to deposit the layer in a via as a seed layer of copper and then fill it electrolytically because of the desire to form a semiconductor device.

***Response to Arguments***

Applicant's arguments filed 4-11-06 have been fully considered but they are not persuasive.

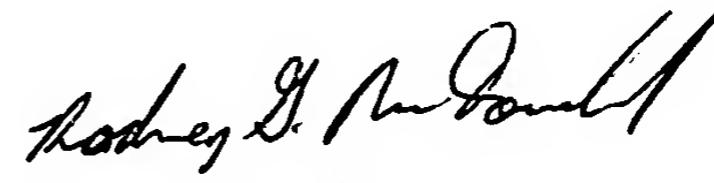
In response to the argument that the prior art does not teach the substrate bias voltage corresponding to a stored value in a database stored in a control system, it is argued that Shimamura et al. newly cited teach a computer with data files (i.e. a database) that provides a stored value that will correspond to the applied substrate bias voltage. The stored bias value sends a signal to a controller to apply the corresponding bias voltage to the substrate. (See Shimamura et al. discussed above)

This action will be made NON-Final based on the newly cited reference to Shimamura et al.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Rodney G. McDonald whose telephone number is 571-272-1340. The examiner can normally be reached on M- Th with Every other Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nam X. Nguyen can be reached on 571-272-1342. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



Rodney G. McDonald  
Primary Examiner  
Art Unit 1753

RM  
May 18, 2006